

Brazilian Portuguese Speakers Difficulties with American English Vowels

Ronaldo Lima Jr

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Difficulties with Consonants

- Avery; Ehrlich (1992)
- Kelly (2000)
- Yavaş (2006)
- Godoy; Gontown; Marcelino (2006)
- Collins; Mees (2008)
- Zimmer; Silveira; Alves (2009)

VOWELS

DIFFICULTIES WITH VOWELS

16	[i̥] [ɪ] → [ɪ] [i̥]	20	[ə] final → [ej] [jon] [ow]
17	[u̥] [ʊ] → [ʊ] [u̥]	21	[ʌ] → [ʊ]
18	[æ] [ɛ] → [ɛ] [æ]	22	[ʌ] → [æ]
19	[æ] → [ɑ]		

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